



**SECO
MDT
TURNING
PROMOTION**

**FREE HOLDER
OR BORING BAR
WITH INSERT
PURCHASE!**

MDT HOLDER GIVEAWAY!

SECO 

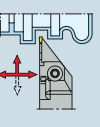


**PURCHASE 10 INSERTS AND RECEIVE
A STANDARD HOLDER, PURCHASE 20
INSERTS GET A JETSTREAM TOOLING®
HOLDER OR INTERNAL BORING
BAR FREE!**

STEP 1

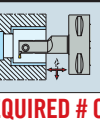
SELECT YOUR FREE HOLDER

MDT JETSTREAM TOOLING EXTERNAL TOOLHOLDERS FOR INSERTS LCMF

Application (DRB = Reinforced blade)		Part No.	EDP
	2	CFSR 075 1902DRB-JET	65706
		CFSL 075 1902DRB-JET	65707
		CFZR 075 2802DRBJET	65711
		CFZL 075 2802DRBJET	65725
		CFZR 100 2802DRBJET	65723
	2	CFZR 075 2802JET	65722
		CFZL 075 2802JET	65714
		CFZR 100 2802JET	65712
		CFZL 100 2802JET	65719

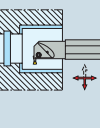
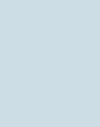
REQUIRED # OF INSERTS: 20

MDT INTERNAL TOOLHOLDERS FOR INSERTS LCMF

Application		Part No.	EDP
	2	A12-CGHR 1902	65727
		A12-CGHL 1902	65728
		A16-CGJR 1902	65729
		A16-CGJL 1902	65730

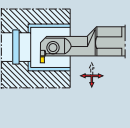
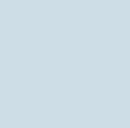
REQUIRED # OF INSERTS: 20

MDT INTERNAL TOOLHOLDERS FOR INSERTS, LCGN, LCMF, LCMR

Application		Part No.	EDP
	3	A20 -CGIR 03	59197
		-CGIL 03	59291
		A24 -CGGR 03	03293
		-CGGL 03	03294
	4	A20 -CGGR 04	59288
		-CGGL 04	59292
		A24 -CGGR 04	03296
		-CGGL 04	03297
	5	A20 -CGFR 05	59289
		-CGFL 05	59293
		A24 -CGGR 05	59841
		-CGGL 05	59842
	6	A20 -CGFR 06	59290
		-CGFL 06	59294
		A24 -CGGR 06	59843
		-CGGL 06	59844

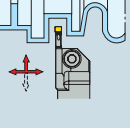
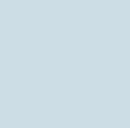
REQUIRED # OF INSERTS: 20

MDT TOOLHOLDERS FOR INSERTS, LCGA, LCGF, LCMF, LCMR

Application		Part No.	EDP
	3	A10-CGFR 1303	61858
		A10-CGEL 1303	61859
		A12-CGFR 1303	61863
		A12-CGFL 1303	61865
		A16-CGHR 1303	61868
		A16-CGHL 1303	61869
	4	A20-CGJR 1303	61870
		A20-CGJL 1303	61871
		A12-CGFR 1304	61866
		A12-CGFL 1304	61867
		A16-CGFR 1304	55598
		A16-CGFL 1304	55604
	4	A20-CGHR 1304	61873
		A20-CGHL 1304	61875

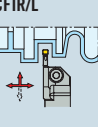
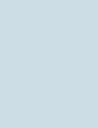
REQUIRED # OF INSERTS: 20

MDT JETSTREAM TOOLING MDT TOOLHOLDERS FOR INSERTS LCGF, LCGN, LCMF AND LCMR

Application		Part No.	EDP
	3	CFMR 075 03BJET	62476
		100 03DJET	62477
		125 03DJET	62478
		CFML 075 03BJET	62479
		100 03DJET	62480
		125 03DJET	62481
	4	CFMR 075 04BJET	62482
		100 04DJET	62483
		125 04DJET	62484
		CFML 075 04BJET	62493
		100 04DJET	62494
		125 04DJET	62495
	5	CFMR 100 05DJET	62496
		125 05DJET	62497
		CFML 100 05DJET	62498
		125 05DJET	62499
	6	CFMR 100 06DJET	62500
		125 06DJET	62501
		CFML 100 06DJET	62502
		125 06DJET	62503

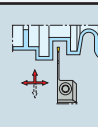
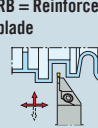
REQUIRED # OF INSERTS: 20

MDT JETSTREAM TOOLING EXTERNAL MDT TOOLHOLDERS FOR INSERTS LCGN, LCMF AND LCMR

Application		Part No.	EDP
	3	CFIR 07503BJET	37822
		10003DJET	37830
		12503DJET	37838
		CFIL 07503BJET	37823
		10003DJET	37831
		12503DJET	37839
	4	CFIR 07504BJET	37824
		10004DJET	37832
		12504DJET	37840
		CFIL 07504BJET	37825
		10004DJET	37833
		12504DJET	37841
	5	CFIR 07505BJET	37826
		10005DJET	37834
		12505DJET	37842
		CFIL 07505BJET	37827
		10005DJET	37835
		12505DJET	37843
	6	CFIR 10006DJET	37836
		12506DJET	37844
		CFIL 10006DJET	37837
		12506DJET	37845
	8	CFIR 10008DJET	43641
		12508DJET	43643
		CFIL 10008DJET	43642
		12508DJET	43644

REQUIRED # OF INSERTS: 20

MDT EXTERNAL LONG REACH TOOLHOLDERS FOR INSERTS LCMF, LCMR AND LCGN

Application		Part No.	EDP
	2	CFZR 063 2802D	65710
		CFZL 063 2802D	65713
	2	CFOR 050 1902C-RB	65684
		063 1902C-RB	65691
		CFOL 050 1902C-RB	65690
		063 1902C-RB	65692
		CFSR 050 1902C-RB	65693
		063 1902C-RB	65702
		CFSL 050 1902C-RB	65694
		063 1902C-RB	65705
		CFZR 063 2802D-RB	65720
		CFZL 063 2802D-RB	65724

REQUIRED # OF INSERTS: 10

MAIN FEATURES

- Universal system for all materials and applications, including longitudinal, facing, profile, thread or copy turning, slotting and grooving or cut-off
- High repeatability with positioning accuracy of 0.001"
- Simplifies and reduces tooling inventory
- Combines with Jetstream Tooling to provide optimal chip control
- MDT provides exceptional process security through Secoloc multi V-top clamping for an anti-twist insert, which provides up to four times the lateral stability of conventional grooving systems

MDT STANDARD REACH TOOLHOLDERS FOR INSERTS LCMF, LCMR AND LCGN

Application	ap	Part No.	EDP
	3	CFIR 063 03B	02795
		075 03B	87626
		100 03D	87628
		125 03D	02809
		CFIL 063 03B	02800
		075 03B	87627
		100 03D	87629
		125 03D	02811
	4	CFIR 075 04B	87630
		100 04D	87632
		125 04D	02813
		CFIL 075 04B	87631
		100 04D	87633
		125 04D	02817
	5	CFIR 075 05B	89897
		100 05D	90975
		125 05D	02821
		CFIL 075 05B	89896
		100 05D	90974
		125 05D	02822
	6	CFIR 100 06D	87634
		125 06D	87636
		CFIL 100 06D	87635
		125 06D	87637
	8	CFIR 100 08D	57717
		125 08E	57719
		CFIL 100 08D	57718
		125 08E	57720

REQUIRED # OF INSERTS: 10

MDT LONG REACH TOOLHOLDERS FOR INSERTS LCMF, LCMR AND LCGN

Application	ap	Part No.	EDP
	3	CFMR 075 03B	02849
		100 03D	96174
		125 03D	02852
		150 03E	59805
		CFML 075 03B	02850
		100 03D	96175
		125 03D	02863
		150 03E	59806
	4	CFMR 075 04B	02918
		100 04D	96176
		125 04D	02920
		150 04E	59807
		CFML 075 04B	02919
		100 04D	96177
		125 04D	02922
		150 04E	59808
	5	CFMR 100 05D	96178
		125 05D	02923
		150 05E	59809
		CFML 100 05D	96179
		125 05D	02924
		150 05E	59810
	6	CFMR 100 06D	96180
		125 06D	02970
		150 06E	59811
		CFML 100 06D	96181
		125 06D	02972
		150 06E	59812
	8	CFMR 100 08D	59847
		125 08E	59849
		150 08E	59813
		CFML 100 08D	59848
		125 08E	59850
		150 08E	59814

REQUIRED # OF INSERTS: 10

MDT EXTERNAL TOOLHOLDERS FOR INSERTS LCMR

Application	ap	Part No.	EDP
	3	CFTR 075 03C	86323
		CFTR 100 03D	86326
		CFTL 075 03C	86332
		CFTL 100 03D	86333
	4	CFPR 075 04C	86316
		CFPR 100 04D	86317
		CFPL 075 04C	86319
		CFPL 100 04D	86320

REQUIRED # OF INSERTS: 10

MDT EXTERNAL LONG REACH TOOLHOLDERS FOR INSERTS LCMF, LCMR AND LCGN

Application	ap	Part No.	EDP
	3	CFSR 100 03D	56994
		125 03D	57003
		CFSL 100 03D	56990
		125 03D	56999
		CFSR 100 04E	56995
		125 04E	57004
		CFSL 100 04E	56991
		125 04E	57000
	4	CFSR 100 05E	56996
		125 05E	57005
		CFSL 100 05E	56992
		125 05E	57001
	5	CFSR 100 06F	56997
		125 06F	57006
		CFSL 100 06F	56993
		125 06F	57002
	8	CFSR 125 08F	57008
		CFSL 125 08F	57007

REQUIRED # OF INSERTS: 10

STEP 2 SELECT INSERTS

	Coated				Uncoated	
	CP200	CP500	TGK1500	TGP25	883	890
	EDP	EDP	EDP	EDP	EDP	EDP
Metric						
LCMF 160302-0300-FT	33224	91088		39920		
160304-0300-FT		16829		39913		
160402-0400-FT		16478		40700		
160404-0400-FT	33228	16728		39906		
160408-0400-FT		91089		39922		
160504-0500-FT	33229	96701		40698		
160508-0500-FT		91249		40706		
160604-0600-FT		91351		40705		
160608-0600-FT	33234	16818		40702		34660
160610-0600-FT		16827		40731		
300804-0800-FT		16664		40721	51355	
300808-0800-FT		16138	77561	40697	05632	
300808-1000-FT		88034		40739		
300812-0800-FT		16342	77686	39925	06923	
300812-1000-FT		88037				
Inch						
LCMF 160302-A125-FT	32944	17905				
160505-A187-FT	33230	18338				
160605-A250-FT	33233	71644				



SEE BACK FOR MORE INSERTS

STEP 2

	Coated			Uncoated
	CP200	CP500	TGP25	890
	EDP	EDP	EDP	EDP
Metric				
LCMR 160304-0300-FT	33238	16841	40734	
160402-0400-FT		16479		
160404-0400-FT	33239	16756	40729	
160504-0500-FT	33240	91061	40717	
160608-0600-FT	33242	16824	40720	
300808-0800-FT		16401	51120	34658
300808-1000-FT		88038		
300812-0800-FT		16402		
300812-1000-FT		88924		
LCMR 160304-0300-MT		17237	40725	34651
160404-0400-MT		16806	40711	
160408-0400-MT				45653
160504-0500-MT		91069	40716	
160508-0500-MT				51353
160608-0600-MT		16825	39927	34655

	Coated		
	CP300	TGK1500	TGP25
	EDP	EDP	EDP
Metric			
LCMF 130302-0300-FT	91031		
130304-0300-FT	16705	77656	39923
130402-0400-FT	91035		
130404-0400-FT	16709	77666	39917
1303M0-0300-MP	04327	77658	40736
1304M0-0400-MP	04329	77668	40722
LCMR 130302-0300-FT	57353		
130304-0300-FT	16724		
130404-0400-FT	16725		
1303M0-0300-MP	04332		
1304M0-0400-MP	04333		

MDT INSERTS

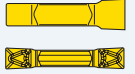
Note: All MDT inserts are available with promotion.
Please see Machining Navigator for full offering

	Coated			Uncoated
	CP500	T6K1500	T6P25	883
	EDP	EDP	EDP	EDP
Metric				
LCMF	160302-0300-MT	91355	39924	
	160304-0300-MT	16834	39914	35181
	160404-0400-MT	16729	39907	
	160408-0400-MT	91241	39926	35182
	160504-0500-MT	77897	39916	
	160508-0500-MT	91263	39921	45720
	160604-0600-MT	72762	40699	
	160608-0600-MT	16822	39918	35186
	160610-0600-MT	71648	40703	
Inch				
LCMF	160302-A125-MT	17908		
	160505-A187-MT	18338		
	160605-A250-MT	71644		61815

	Coated	
	CP500	CP600
	EDP	EDP
Metric		
LCMF	190202-0200-FT	65807
	190202-0200-FTR6	65797
	190202-0200-FTL6	65793
	280202-0200-FT	65815
	280202-0200-FTR6	65802
	280202-0200-FTL6	65801
	1902M0-0200-MP	65814
	2802M0-0200-MP	65816
Inch		

	Coated				Uncoated	
	CP200	CP500	T6K1500	T6P25	883	890
	EDP	EDP	EDP	EDP	EDP	EDP
Metric						
LCMF	1603M0-0300-MP	33135	16837	77620	39915	37252
	1604M0-0400-MP	30160	16738	77568	39905	37217
	1605M0-0500-MP	30161	91055	77575	39919	45721
	1606M0-0600-MP	30159	16823	77576	39904	37224
	3008M0-0800-MP		16403	77625	39908	05634
	3008M0-1000-MP		16704	40726		37227
Inch						
LCMF	160300-A125-MP	34766	18284			61814
	160500-A187-MP	33226	71643			
	160600-A250-MP	33232	71646			61817
Metric						
LCMR	1603M0-0300-MP	34767	17762		40727	34652
	1604M0-0400-MP	34768	16807		40718	34654
	1605M0-0500-MP	33241	91087		40724	52438
	1606M0-0600-MP	33243	16826		40715	34656
	3008M0-0800-MP		16227		40719	34659
	3008M0-1000-MP		91027		40737	

	Coated	
	CP500	EDP
	EDP	EDP
Metric		
LCGA	130300-0115-FG	34019
	130300-0135-FG	34025
	130301-0165-FG	34026
	130301-0190-FG	34027
	130301-0215-FG	34028
	130302-0265-FG	34029
	130302-0300-FG	38467
LCGA	130402-0400-FG	38468

	Coated	
	CP500	EDP
	EDP	EDP
Metric		
LCGN	160300-0115-FG	71649
	160300-0135-FG	71651
	160301-0165-FG	71652
	160301-0190-FG	71653
	160301-0215-FG	71654
	160302-0265-FG	71661
	160302-0300-FG	71662
	160302-0320-FG	71664
	160302-0340-FG	71665
	160402-0400-FG	71667
	160402-0420-FG	71669
	160402-0440-FG	71673
	160502-0500-FG	71679
	160502-0520-FG	71681
	160602-0600-FG	71682
	160602-0635-FG	71683
LCGF	160301-0300-FG	06808

	Coated	Uncoated
	CP200	883
	EDP	EDP
Metric		
LCGF	1603M0-0300-RP	78322
	1604M0-0400-RP	78324
	1605M0-0500-RP	78325
	1606M0-0600-RP	78327
	3008M0-0800-RP	78328
	3008M0-1000-RP	78329
Inch		
LCGF	160300-0318-RP	78330
	160500-0476-RP	78332

STEP 3 ENTER EDP & QUANTITY OF PRODUCTS

Holder EDP #	
Quantity	
Insert EDP #	
Quantity	
Insert EDP #	
Quantity	

STEP 4 INCLUDE P.O. WITH CUSTOMER INFO

DISTRIBUTOR INFO	Distributor	
	Location	
	Distributor PO #	
	Customer PO #	
DROP SHIP INFO	Attn	
	Company	
	Address	
	City	State Zip
	Phone	
	E-mail	

STEP 5 PHONE, FAX, OR EMAIL ORDER TO YOUR SECO AUTHORIZED DISTRIBUTOR

STEP 6 BE SURE TO INCLUDE PROMO CODE

PROMO CODE: MDT14
VALID THRU 11/30/14

Order of both holder and inserts must be placed at one time, Valid on regular priced items only.