

SECO
SQUARE T4-08
MILLING
PROMOTION

**FREE CUTTER
WITH INSERT
PURCHASE!**

**BOOST YOUR METAL REMOVAL
WITH SQUARE T4-08**

SECO 

FREE CUTTER WITH THE PURCHASE OF 10 INSERTS PER POCKET

STEP 1

SELECT YOUR FREE CUTTER

CUTTER	ANSI Part No	EDP	Inserts to purchase	D _c	dm _m	L2	I3	A _p
Cylindrical Shank	R217.94-00.62-0-08-2A	15581	20	0.625	0.625	5.52	1.122	0.315
	R217.94-00.75-0-08-2A	15950	20	0.750	0.750	6.00	1.138	0.315
	R217.94-01.00-0-08-3A	85504	30	1.000	1.000	7.87	1.138	0.315
	R217.94-01.25-0-08-4A	85507	40	1.250	1.250	7.87	1.110	0.315
Weldon Shank	R217.94-00.62-3-08-2A	15923	20	0.625	0.625	3.00	0.921	0.315
	R217.94-00.75-3-08-2A	85476	20	0.750	0.750	3.50	1.138	0.315
	R217.94-00.75-3-08-3A	85503	30	0.750	0.075	3.50	1.138	0.315
	R217.94-01.00-3-08-3A	85505	30	1.000	1.000	4.00	1.138	0.315
	R217.94-01.00-3-08-4A	85506	40	1.000	1.000	4.00	1.138	0.315
	R217.94-01.25-3-08-4A	85508	40	1.250	1.250	4.50	1.110	0.315
	R217.94-01.25-3-08-5A	85509	50	1.250	1.250	4.50	1.110	0.315

CUTTER	ANSI Part No	EDP	Inserts to purchase	D _c	D5 _m	I1	M	A _p
Combimater	R217.94-00.625-08RE-08-2A	85808	20	0.625	0.53	0.91	M08	0.315
	R217.94-00.750-10RE-08-2A	85809	20	0.750	0.73	1.10	M10	0.315
	R217.94-01.00-12RE-08-3A	85810	30	1.000	0.91	1.18	M12	0.315
	R217.94-01.25-16RE-08-3A	85811	30	1.250	1.18	1.38	M16	0.315
Shell Mill Mount	R220.94-01.50-08-4A	85510	40	1.500	-	1.57	-	0.315
	R220.94-02.00-08-5A	85511	50	2.000	-	1.57	-	0.315
	R220.94-02.00-08-7A	85512	70	2.000	-	1.57	-	0.315
	R220.94-02.50-08-6A	85513	60	2.500	-	1.57	-	0.315
	R220.94-02.50-08-9A	85514	90	2.500	-	1.57	-	0.315

STEP 2

SELECT INSERTS

ANSI Part No	EDP	ANSI Grade	Radius	Steel	Stainless Steel	Cast Iron
LOEX080404TR-M08	82153	F40M	0.0156	□	■	
LOEX080404TR-M08	82155	MP2500	0.0156	■		□
LOEX080408TR-M08	82157	F40M	0.0315	□	■	
LOEX080408TR-M08	82159	MP2500	0.0315	■		□
LOEX080408TR-MD08	91908	MK2050	0.0315			■
LOEX080412TR-M08	82163	F40M	0.0472		■	
LOEX080412TR-M08	82164	MP2500	0.0472	■		
LOEX080412TR-MD08	91914	MK2050	0.0472			■

■ FIRST CHOICE □ ALTERNATE CHOICE

ANSI Part No	EDP	ANSI Grade	EDP	ANSI Part No	ANSI Grade
LOEX080404TR-M08	82154	MP1500	82166	LOEX080412TR-M08	MK1500
LOEX080404TR-M08	82156	MM4500	82167	LOEX080412TR-M08	MM4500
LOEX080404TR-M08	82318	MK2050	82320	LOEX080412TR-M08	MK2050
LOEX080404TR-MD08	91889	MK1500	91913	LOEX080412TR-MD08	MK1500
LOEX080404TR-MD08	91890	MK2050	91915	LOEX080412TR-MD08	MP2500
LOEX080404TR-MD08	91905	MP2500	91916	LOEX080412TR-MD08	F40M
LOEX080404TR-MD08	91906	F40M	91917	LOEX080412TR-MD08	T350M
LOEX080408TR-M08	82158	MP1500	82168	LOEX080416TR-M08	F40M
LOEX080408TR-M08	82160	MP3000	82169	LOEX080416TR-M08	MP2500
LOEX080408TR-M08	82161	MK1500	82171	LOEX080416TR-M08	MP1500
LOEX080408TR-M08	82162	MM4500	82172	LOEX080416TR-M08	MK1500
LOEX080408TR-M08	82319	MK2050	82173	LOEX080416TR-M08	MM4500
LOEX080408TR-M08	91923	T350M	82321	LOEX080416TR-M08	MK2050
LOEX080408TR-MD08	91907	MK1500	91918	LOEX080416TR-MD08	MK1500
LOEX080408TR-MD08	91909	MP1500	91919	LOEX080416TR-MD08	MK2050
LOEX080408TR-MD08	91910	MP2500	91920	LOEX080416TR-MD08	MP2500
LOEX080408TR-MD08	91911	F40M	91921	LOEX080416TR-MD08	F40M
LOEX080408TR-MD08	91912	T350M	91922	LOEX080416TR-MD08	T350M
LOEX080412TR-M08	82165	MP1500	-	-	-

STEP 3

ENTER EDP & QUANTITY OF PRODUCTS

Cutter EDP #	_____
Quantity	_____
Insert EDP #	_____
Quantity	_____
Insert EDP #	_____
Quantity	_____

STEP 4

INCLUDE P.O. WITH CUSTOMER INFO

DISTRIBUTOR INFO	Distributor	_____
	Location	_____
DROP SHIP INFO	Distributor PO #	_____
	Customer PO #	_____
	Attn	_____
	Company	_____
	Address	_____
	City	_____ State _____ Zip _____
	Phone	_____
	E-mail	_____

STEP 5

PHONE, FAX, OR EMAIL ORDER TO YOUR SECO AUTHORIZED DISTRIBUTOR

STEP 6

BE SURE TO INCLUDE PROMO CODE

PROMO CODE: SQT414
VALID THRU 12/31/14

Order of both holder and inserts must be placed at one time, Valid on regular priced items only.



FEATURING DURATOMIC® TECHNOLOGY!

SQT4-08 is a square shoulder mill with a tangentially mounted insert offering 4 cutting edges on a 90 degree square shoulder mill, designed with positive rake insert geometries to reduce heat and cutting pressure.